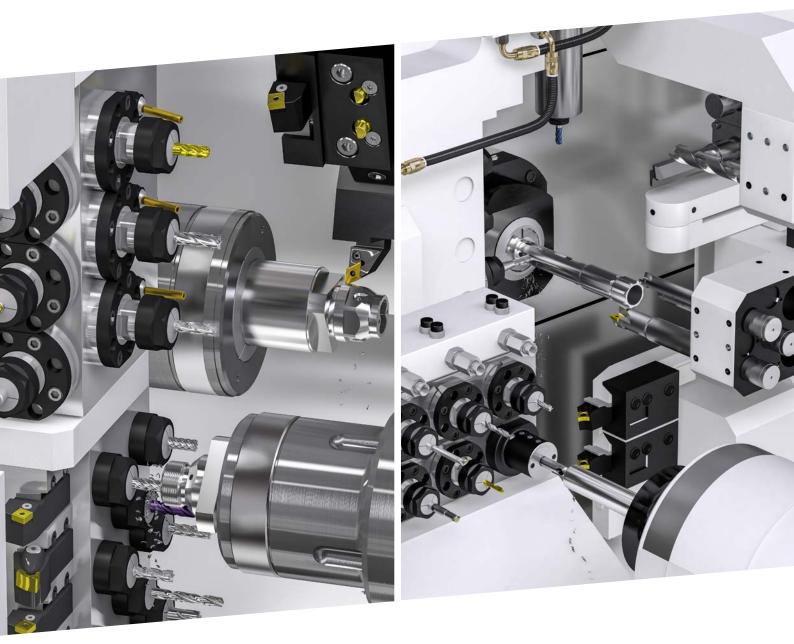
The CAM Leaders in programming advanced Multi-Channel Mill-Turn and Swiss-Type CNC-Machines







www.solidcam.com



CNC-MASTERCLASS: ADVANCED MILL-TURN

- O Modern Multi-Axis Machining centers and Swiss-Type machines are designed to combine as many milling and turning operations as possible to manufacture workpieces at maximum productivity.
- Manual CNC programming of sophisticated parts on complex machines, directly at the machine controller is – if at all humanly possible – unproductive, error-prone and expensive.



YOUR MANUFACTURING NEEDS

Efficient CNC-Programming Max. Capacity Utilization Short Cycle Times Fast Turnaround Time Safe Processes High Flexibility



SolidCAM MILL-TURN DELIVERS

Fast and Easy Programming High Functionality Full Tool-Path Control Advanced Collision Checking Visual Prove-Out Reliable G-Code



FACE THE CHALLENGE. NOW.



Best-in-class, complete CAM-Solution seamlessly integrated in SOLIDWORKS and Autodesk Inventor



Easy-To-Use and Fast Programming within modern Interface for Maximum Productivity



Supports the most advanced Mill-Turn and Swiss-Type Machines on the Market



Optimize operations in Channel Synchronization Manager for Minimal Cycle Time



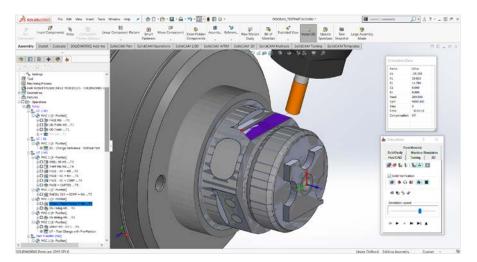
Advanced Collision Control and Simulation showing complete Machine Kinematics and Tool-Path Verification



Reliable G-Code Generation supporting advanced Machine Control Cycles and advanced Output Structure



INTEGRATED. EASY TO USE. COMPLETE.



Within the SolidCAM user interface, seamlessly integrated into your SOLIDWORKS or Autodesk Inventor CAD, you program milling and turning operations on main and back spindles, control turrets, tailstocks, steady rests and linear tool carriers. Milling operations include the unique and patented iMachining technology available only from SolidCAM.

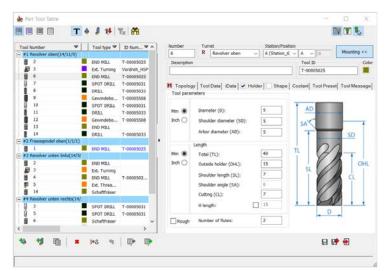
TURNING OPERATIONS

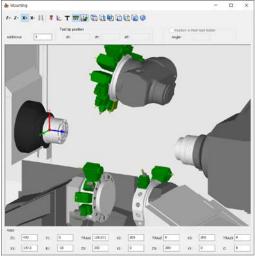


SolidCAM Advanced Mill-Turn



VISUAL CONTROL. FAST PROGRAMMING.



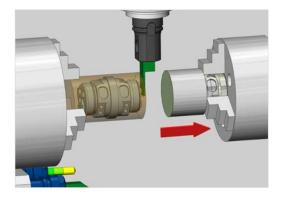


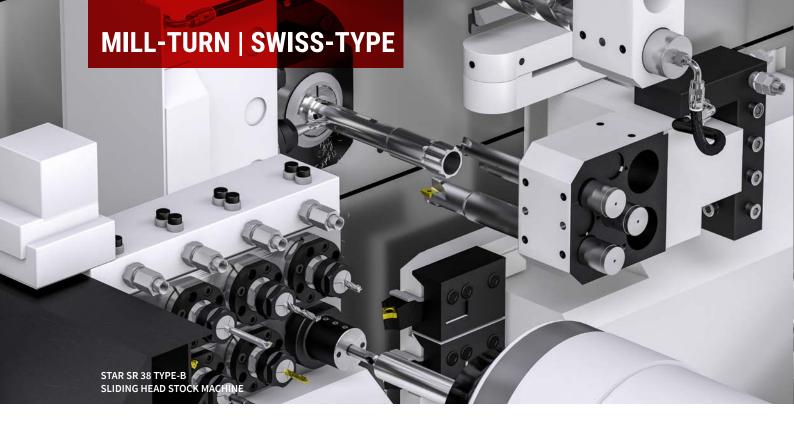
Tool Mounting Assistant

Tool library management made easy: the interactive Toolmounting assistant for the creation of new tools shows all other tools on the turret, the preview of the machine, the position of the axes and their direction of rotation.

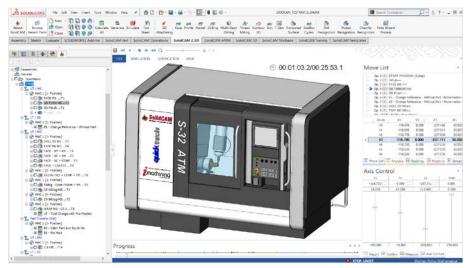
ADVANCED REST MATERIAL HANDLING

SolidCAM always keeps the stock updated live, within the operations tree, to optimize the tool-path, avoid air-cutting and to achieve minimal cycle time. When the workpiece is transferred from the main to the sub-spindle, the updated stock model is transferred with it. Any subsequent machining on the sub-spindle will detect the stock in the state that it left the main spindle, ultimately providing the most efficient machining.





SPEED UP YOUR COMPLEX CNC-MACHINES



QuickTech S32 in Advanced Machine Simulation

SolidCAM's Advanced Machine Simulation shows the complete kinematics and all machine elements, providing full tool-path simulation and verification for all your machining operations.

SolidCAM supports the most complex CNCs with unlimited number of axes and channels. We are constantly adding Millturn and Swiss-Type machines with various configurations to our machine tool database.





Citizen D25

Swiss ST 28



STAR SB20-R type G





Tsugami B0326E-II

SolidCAM Advanced Mill-Turn

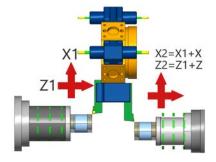


SHORT CYCLE TIMES. MAXIMUM PRODUCTIVITY.

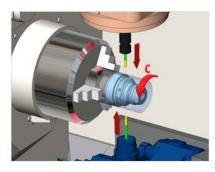
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Our easy-to-use Channel Synchronization Manager guides you through the order of operations, shows clashes and assist you to avoid them. It is perfect for synchronizing and optimizing all your machining operations for maximum production output.

SolidCAM can control unlimited number of channels and supports any amount of machine functions and cutting modes.



SolidCAM handles three different superimposition modes. A pair of axes can be superimposed one to another, where the slave one follows the master one. For applicable Mill-Turn machines, SolidCAM will automatically detect this mode.



Reduce machining time by sharing axes and drive units. Synchronize two turning operations on different turrets at the same time and under specific conditions use the same spindle or synchronize two milling operations on different turrets on the same rotary axis.



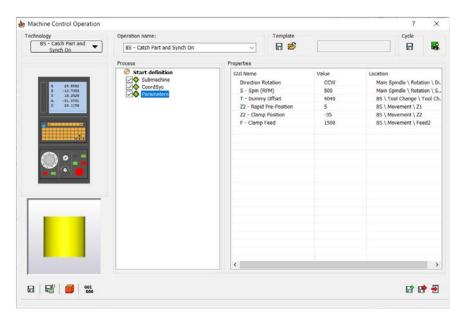
The Channel Synchronization's clash engine displays any issue with logical comments. The intelligent system holds the logic and checks the possibilities of the synchronization taking into an account the machine kinematics.

MILL-TURN | SWISS-TYPE

MACHINE CONTROL OPERATIONS: MCO

With MCOs you can define the machine actions besides of machining operations, such as:

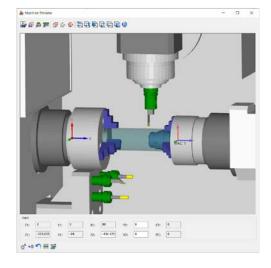
- Change tool
- O Move machine components
- Transfer stock
- Clamp/unclamp fixture
- Program barfeeder
- Control coolants
- Machine mode
- Axes and phase synchronization
- Output any G/M command



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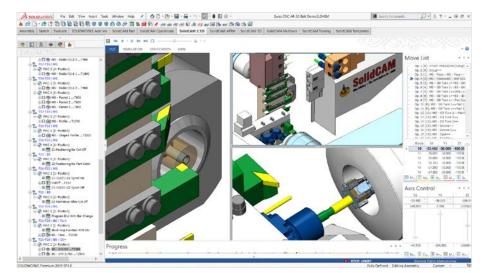
PART TRANSFER BETWEEN SPINDLES

Control the transfer of parts between the main and sub-spindle, using Machine Control Operations. Ready made MCOs provide the best solution for this process.





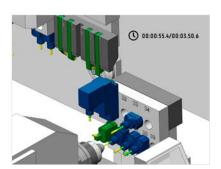
ADVANCED MACHINE SIMULATION



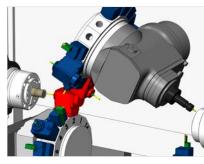
STAR SR38-type B machine simulation in multiple viewports mode

The full machine simulation package can verify and simulate all turning, milling and MCO operations of the actual machine. It provides full collision detection between machine components, workpiece, fixtures, tools and holders.

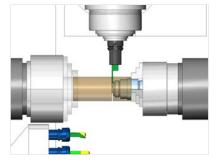
Visually prove-out the tool-path of your program before physically machining the part and maximize your productivity.



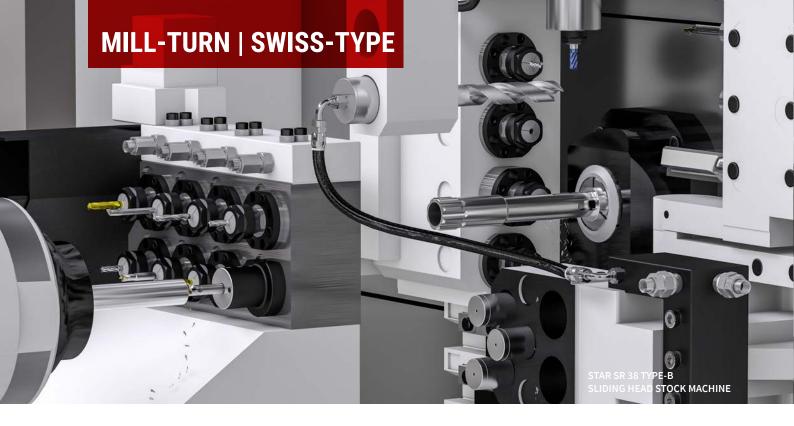
Cycle time estimate displayed in simulation



Collision detection



Part transfer: simulating the cut-off process



G-CODE POSTPROCESSORS: SIMPLY WOW!

The VMID (Virtual Machine ID) is part of the Post-Processor file and defines the kinematic structure and the controller G-code output options for your CNC-machine.

Using the definitions from the VMID, the customizable GPP (General Post-Processor), written in GPPL-language translates the tool-path into controller-specific G-code output for your particular CNC-machine model.

THE STRAIGHT WAY FROM CAM TO MANUFACTURE

The generated G-code can be sent straight to the CNCmachine without any need for manual editing.

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<pre>HINE : NTX 1000 STUECK: SOLIDCAM2018_ TTM(1,1,2) R11=0 R12=298.565 ;C R21=0 R22=603.919 ;C R[1]=CTRANS(X,R10,Y, R[2]=CTRANS(X,R20,Y, RKPIECE(,,,,"CYLINDER" ABDA BEGIN(0,"1: Programm TTM(2,1,2) NNS f f NMOF DTD(23) TD(23) TD(23) TD(30) SUPA X300. D0 D0 SUPA Z400. Y0. B1=</pre>	1554 X Y Z 1555 X Y Z 1555 R11,Z,R12,C4,0 R21,Z,R22-R29, ',192,2.5,-150, nkopf",0,0)	#801=0. (Work-Offse (t G54 - C1)) 0. 800 C#801	M5 M5 M3 G6 M5 M5 M5 M5 M5 M5 M5 M5 M5 M5 M5 M5 M5	2 446 5 X[#814+#815] Z-0. 1 1000 1110 1000-NR.2) 15-FACE) 1202 Z-0.0867 (OD T 8 1005-NR.2) 1202 Z-0.0867 (OD T 1005-NR.2) 1202 Z-0.0867 (OD T 1005-NR.2) 1205-NR.2) 1205-NR.2 1205-NR.2) 1205-NR.2 1205-N	URNING
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<pre>HINE : NTX 1000 STUECK: SOLIDCAM2018_ TTH(1,1,2) RT1=0 R12=298.565 ;C R21=0 R22=603.919 ;C R21=0 R22=603.919 ;C R(1]=CTRANS(X,R10,Y, R(2]=CTRANS(X,R20,Y, R(2]=CTRANS(X,R20,Y, R(F)=CE(,,,"CYLINDER" ABDA BEGIN(0,"1: Programm TM(0,1: Programm TM(0,1,2) NS TM(0,S10) D0 SUPA X330. D0 D1 SUPA X30. D0 D1</pre>	1554 X Y Z 1555 X Y Z 1555 R11,Z,R12,C4,0 R21,Z,R22-R29, ',192,2.5,-150, nkopf",0,0)	#801=0. (Work-Offse (t G54 - C1)) 0. 800 C#801	M5 M3 M3 GCC M5 M5 M5 M5 M5 M5 M5 M5 M5 M5 M5 M5 M5	2 46 5(#814+#815] Z-0. 1 100 1110 108-NR.2) 15-FACE) 202 Z-0.0867 (OD T 8 10 S1500 16 M3 S300 7 (599 X1.436 Z-0.083 0.08 X-0.0315 F0.003 0.08 1 X1.4359 7 M96 108-NR.3)	URNING

DMG Output

Mazak ISO Output

Mitsubishi / Fanuc G-Code Output



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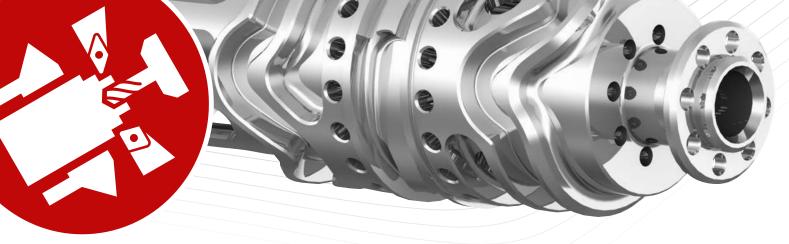
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66 My personal goal was to be able to program all CNC machining operations consistently with a single CAM system. The biggest challenge here was to bring the Swiss-type lathes on board. Thanks to the extensive support provided by SolidCAM, that also worked out wonderfully!"



Steffen Rudischhauser | Managing Director Rudischhauser Surgical Instruments & Implants Manufacturing GmbH | rudischhauser.com



66 What matters to us are the structure and quality of the generated CNC programs that go to the machine, as well as how quickly and easily they can be generated. The service at SolidCAM is unparalleled. The technicians have done a great job with the post-processors for our complex Bumotec machines. And if we ever have a problem, someone from the support team is immediately offering help. These days, that isn't a given; it's unique!"

Stjepan Matacun | Production Manager Stuckenbrock Medizintechnik GmbH

66 After only two weeks with SolidCAM we had more success than with the previous CAM system after three years. We can now program the most complex workpieces much faster. Creating the tools is much easier and I can already program a part even if the final tool data is not yet completely available. This was not possible in the past."

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